



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2230-1**Job Sheet 193698****Part No:** D2230-1**Job Qty:** 120 pcs ✓**Part Name:** Mounting Lug**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 4/18/19**Job Tracking No:****Due Date:** 4/25/19**Created By:** Patrick Lussier**Type:** Stock**Description:****Note:** D2230 REV.G IPP REV:C 18.02.02 REMOVE FINISH DD VERF:JFS**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	120 pcs	4/25/19		0.00	0.00	Purchasing - 1		MAY 06 2019
							Purchasing - 2		
							Purchasing - 3		
120	Packaging 2-1 - Receive - B4B	120 pcs	4/25/19		0.00	0.00	Packaging 2 - 1 - B4B		MAY 06 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 -		

Dart Aerospace Ltd.
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

**Container No:** S178277**Part:** D2230-1**Job No:** 193698**Serial No/Batch:** S178277**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 05/06/19

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					B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	51521 54 MAY 13 2019
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
130 QC 6	120 pcs	4/25/19	0.00 0.00	QC 6 - 9	DAS	
				QC 6 - 68	MAY 08 201968	
				QC 6 - 61	9-89	
				QC 6 - 40		
180 Packaging 3-1 - Stock - B4B	120 pcs	4/25/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
					Plex 4/18/19 4:03 PM dart.Lussier.Patrick	

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					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
190 QC 21 - SA	120 pcs	4/25/19	0.00	0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	DAG
					QC 21 - SA - 53	21 MAY 13 2019

Part Op 110 - (Purchasing) Issue P/O to Metec : 04352 Manufacture as per dwg C of C is required
 Descriptions: 120 - (Receive & Inspect for Damage & Mat'l Certs) Ensure C of C is attach
 130 - (QC6- All purchased or subcontracted products)
 180 - (Identify as per dwg & Stock Location: _____)
 190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2230-1P	Lug	120 pcs (1 ea)	110-Purchasing	5176018
D2423	Lug Extrusion	8.1960 ft (.0683 ea)	110-Purchasing	5178275

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D2230-1P	120	0	0
	D2423	8	420	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Lug	4.450Inches $\pm$ 0.010	4.460 4.440		
2	Mounting Lug	0.306Inches $\pm$ 0.010	0.316 0.296		
3	Mounting Lug	0.345Inches $\pm$ 0.010	0.355 0.335		
4	Mounting Lug	0.400Inches $\pm$ 0.010	0.410 0.390		
5	Mounting Lug	0.250Inches $\pm$ 0.010	0.260 0.240		
6	Mounting Lug	3.700Inches $\pm$ 0.010	3.710 3.690		
7	Mounting Lug	0.750Inches $\pm$ 0.010	0.760 0.740		
8	Mounting Lug	0.257Inches + 0.005 - 0.000	0.262 0.257	Diameter	
9	Mounting Lug	1.910Inches $\pm$ 0.010	1.920 1.900		
10	Mounting Lug	1.200Inches $\pm$ 0.010	1.210 1.190	Radius	
11	Mounting Lug	0.375Inches $\pm$ 0.010	0.385 0.365		
12	Mounting Lug	0.273Inches $\pm$ 0.010	0.283 0.263		

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Dart Aerospace Ltd.
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Tel (613) 632-5200

PURCHASE ORDER

PO043252



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO043252
PO Date: 4/18/19
Due Date: 4/25/19

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	193698	D2230-1P			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI 005	Firmed	-	4/25/19	120 pcs	0 pcs	120 pcs	\$17.40/pcs	\$2,088.00
							120	X APR 29 2019					
2	193699	D2230-3P			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI005	Firmed	-	4/25/19	146 pcs	0 pcs	146 pcs	\$14.90/pcs	\$2,175.40
							146	X APR 29 2019					

Grand Total: \$4,263.40

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

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Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 25052
Shipment Date: 23-Apr-2019
Ship Via: Pick up at METEC
Order Number: 3762
Order Date: 04/23/19

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO043252
Terms: Net 60 Days

----- Quantity -----								
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Job Number</u>
1	120	120 ✓	0	0	EA	D2230-1P Mounting Lug alodined and painted as per QSI005	G	3762-01
2	146	146 ✓	0	0	EA	D2230-3P Mounting Lug alodined and painted as per QSI005	G	3762-02

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
Dart Aerospace Ltd.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

Revision - Material Batch # for D2230-3P changed from B912028 to S141186

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

B14 1186

Quantity	Part Number	Part Name	Dwg Rev #	Material Batch #	Paint Batch #	P.O. Number
120 ✓	D2230-1P ✓	Mounting Lug	G	B101186	015266-1	✓ PO043252
146 ✓	D2230-3P ✓	Mounting Lug	G	S141186	017580-1	✓ PO043252

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Shigi Walz

Vankleek Hill, April 23, 2019



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

Revision 2 - Material Batch # on 1st item changed from B101186 S141186

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev #	Material Batch #	Paint Batch #	P.O. Number
120 ✓	D2230-1P	Mounting Lug	G	S141186 ✓	015266-1	PO043252 ✓
146	D2230-3P	Mounting Lug	G	S141186	017580-1	PO043252

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Shigi Walz

Vankleek Hill, April 23, 2019